



Biodelivery across leaf/skin membranes - formulating for biodelivery

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Croda Chemicals Europe

**Innovation in Colloid Formulation:
Secrets of Formulation III**
Wednesday 16 November 2011

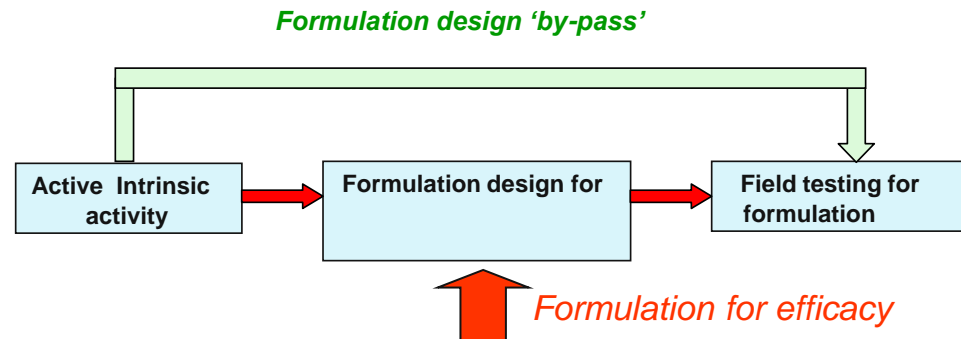


Introduction

- How do we design formulation for maximum efficacy?

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Foliar penetration

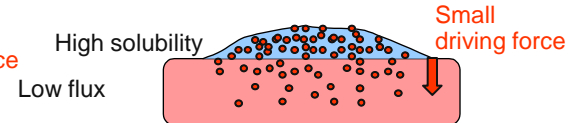
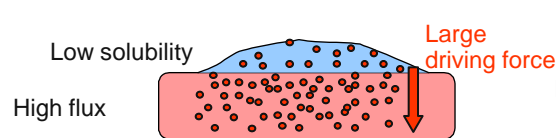
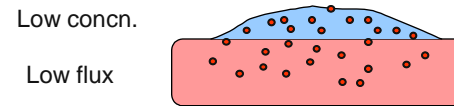
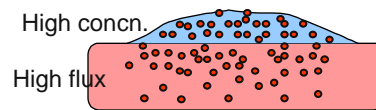
- $J = (K \cdot D / L) \Delta C$
 - J = steady state flux of penetrant across membrane
 - K = partition coefficient i.e. the distribution coefficient of the penetrant between the membrane barrier and the donor vehicle.
 - D = diffusion coefficient through membrane
 - L = path length through membrane
 - ΔC = concentration difference across the membrane

Foliar penetration contd.

- $\text{Activity}_{\text{subst.}} = \text{Activity}_{\text{form.}}$
- $C_{\text{subst.}} / \text{sol limit}_{\text{subst.}} = C_{\text{form.}} / \text{sol limit}_{\text{form.}}$
- $K = C_{\text{subst.}} / C_{\text{form.}} = \text{sol limit}_{\text{subst.}} / \text{sol limit}_{\text{form}}$

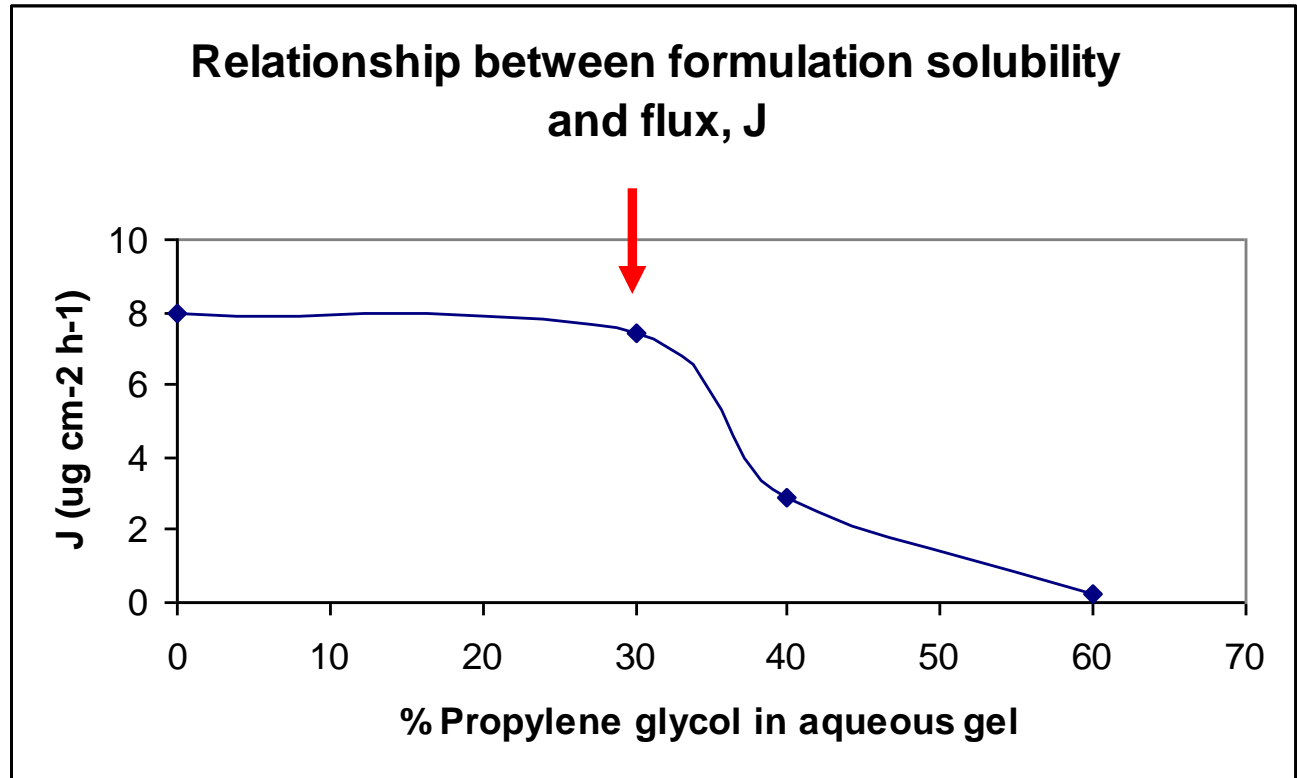
Foliar penetration contd.

- $C_{\text{subst.}} / \text{sol limit}_{\text{subst.}} = C_{\text{form.}} / \text{sol limit}_{\text{form.}}$
- $K = C_{\text{subst.}} / C_{\text{form.}} = \text{sol limit}_{\text{subst.}} / \text{sol limit}_{\text{form.}}$



- $K_{\text{subst./form}} \cdot C = \text{'driving force'}$

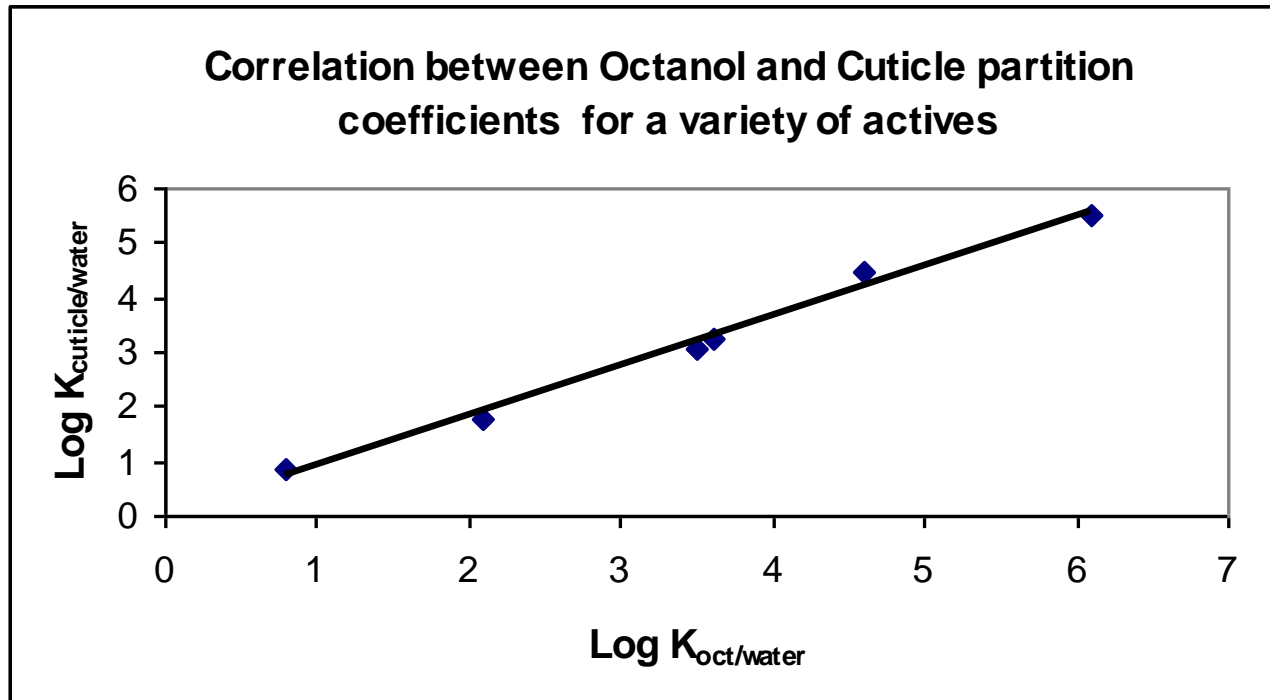
Example of driving force effect : Diclofenac sodium ex-aqueous gel



Increased sol limit_{form} \rightarrow Decreased K \rightarrow Decreased J

Predicting K values

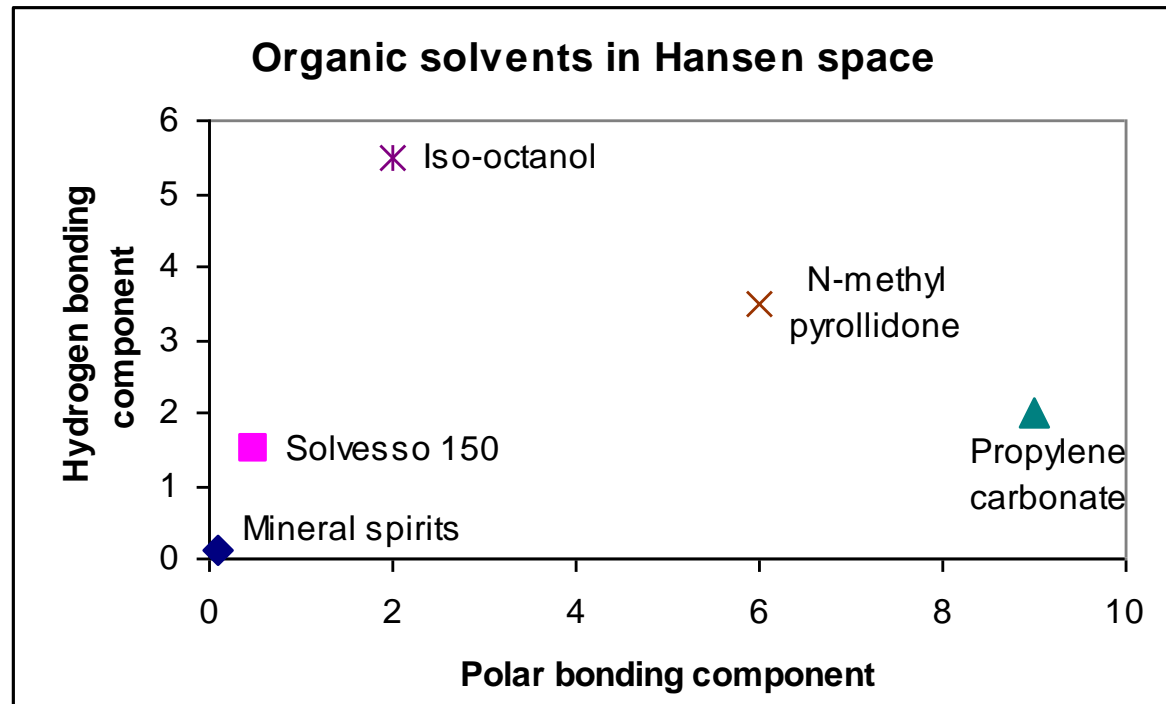
- Octanol/water partition coefficients ($\log K_{\text{oct/w}}$)
- Correlation with $\log K_{\text{cuticle/water}}$



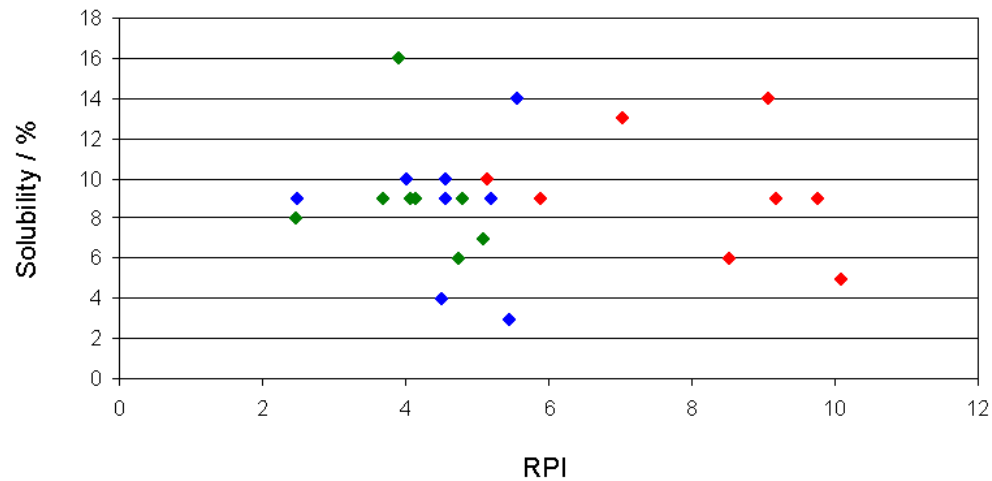
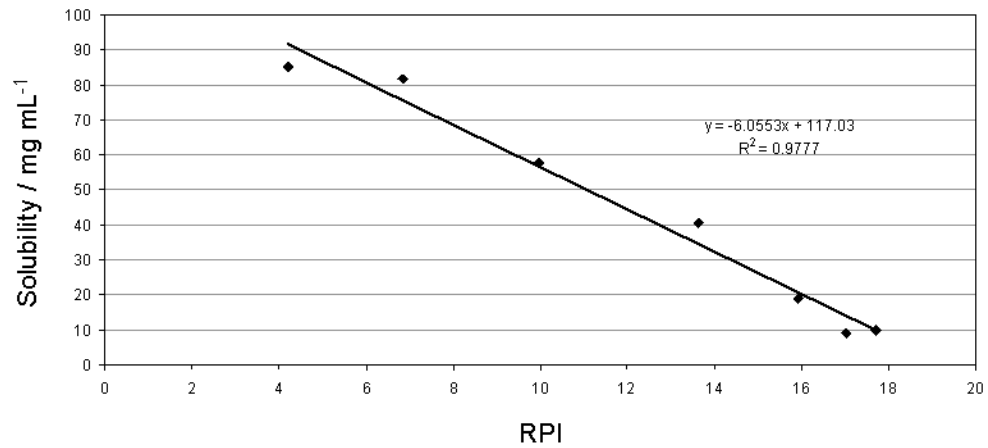
Predicting K values contd.

- Hansen solubility

$$\Delta T = \sqrt{\delta_d^2 + \delta_p^2 + \delta_h^2}$$

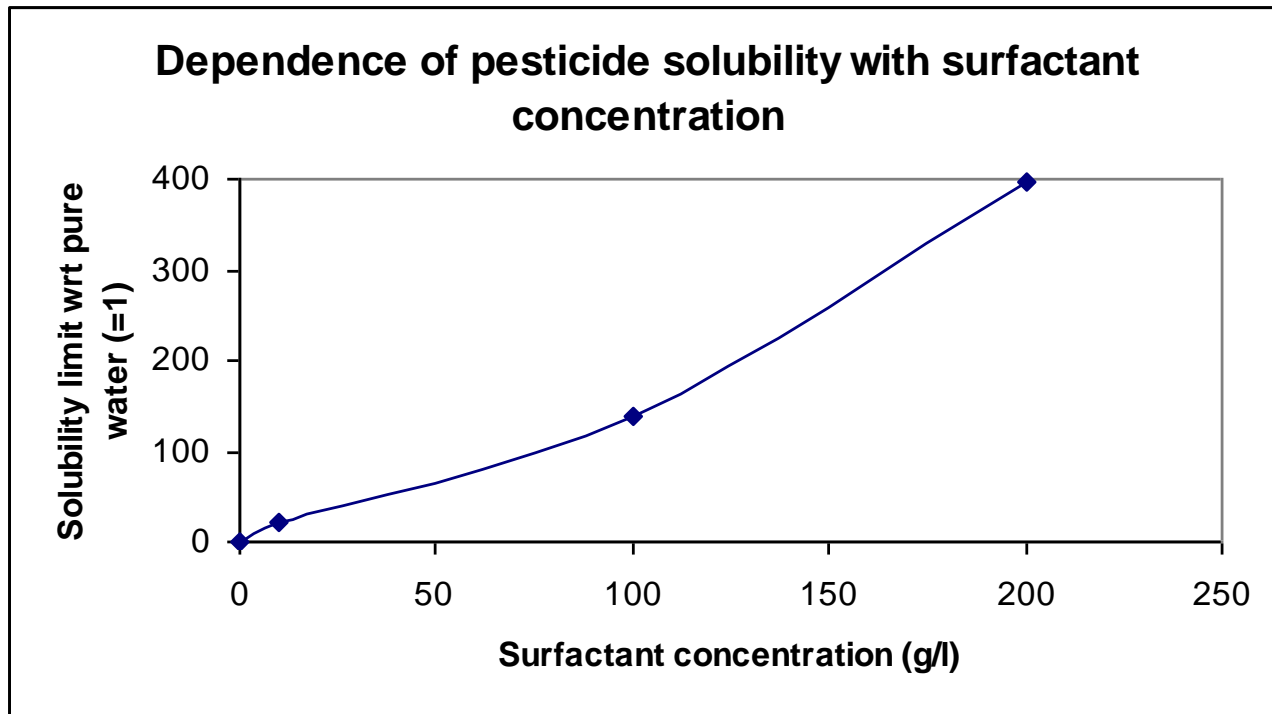


Hansen solubility contd.



Measuring K values - donor medium

- Evaporation effects



- Absorption effects

Measuring K values - substrate medium

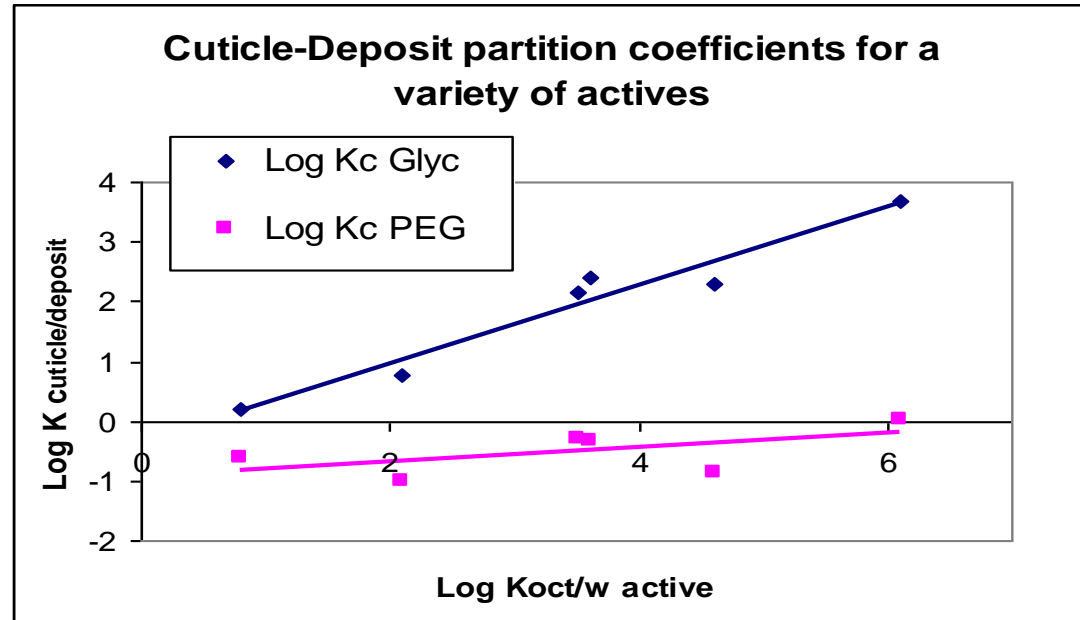
- Leaf structure complicated
- Focus on rate-determining step
- Wax extraction -> massive permeability increase
- Permeation of reconstituted extractable wax ~ that of cuticle
- Intracuticular rather than epicuticular wax shown to be transport-limiting



Active K values

- Lipophilic systemic actives
 - $\text{Log } K_{o/w} \ 3 \ +/- \ 1$ is good balance
 - <2 - limited partitioning into substrate
 - >4 - accumulation in cuticle rather than underlying tissues
- Hydrophilic actives - $\text{Log } K_{o/w} \ \ll 1$
 - ‘Polar pathway’
 - Transport limiting stage less obvious

Driving force effect on cuticle-deposit partitioning



- PEG 400 good solvent for all actives
- Glycerol only for hydrophilic actives
- Water uptake reduces PEG solvency for lipophilic actives



Effect of adjuvant absorption into substrate : partition coefficient

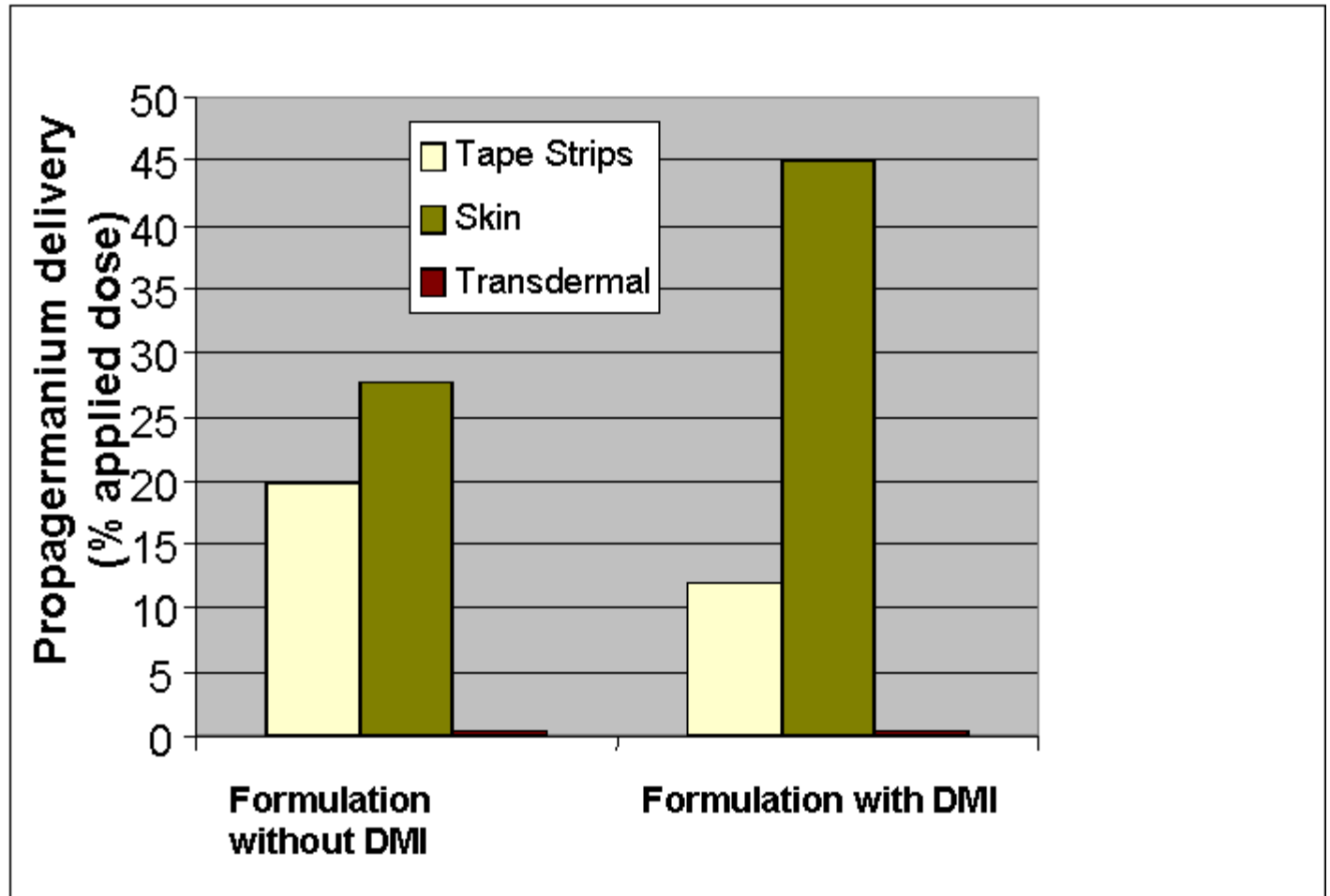
- $K = C_{\text{subst.}} / C_{\text{form}} = \text{sol limit}_{\text{subst.}} / \text{sol limit}_{\text{form}}$
- Adjuvant classification
 - Passive (donor, dissolving)
 - Active (accelerator, plasticising)
- Examples of active adjuvants
 - Surfactants e.g. alcohol ethoxylates
 - Crop oils
 - Transcutol®
 - Dimethyl isosorbide (DMI)



DMI effect on dermal uptake of hydrophilic active

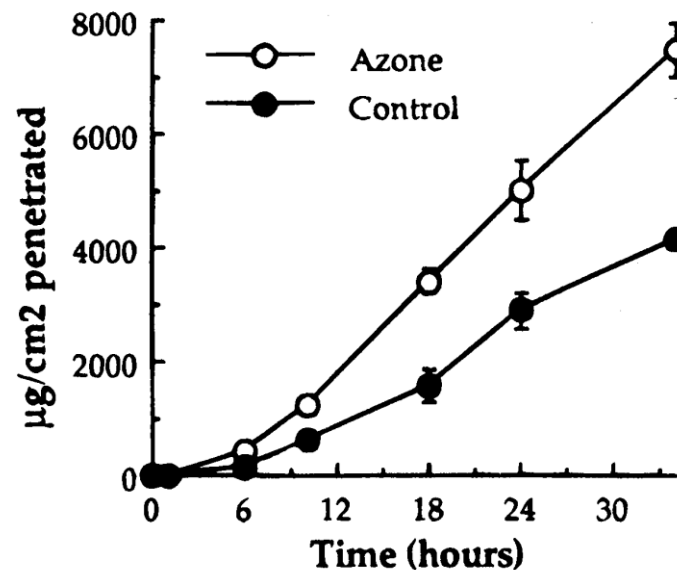
- EW Formulation
 - 18% ester moisturising oils
 - 6% surfactant
 - 0.5% Propagermanium
 - 4% glycerine
 - 0 or 10% Arlasolve® DMI
 - q.v. water
- Skin penetration after 24 hours
- Tape stripping removed successive layers of the membrane
- Inductively coupled plasma mass spectrometry analysis

Effect of adjuvant absorption into substrate contd.



Effect of adjuvant absorption into substrate : diffusion coefficient

- $J = (K.D/ L) \Delta C$
- 'Accelerator' adjuvant - Active penetration rate matching

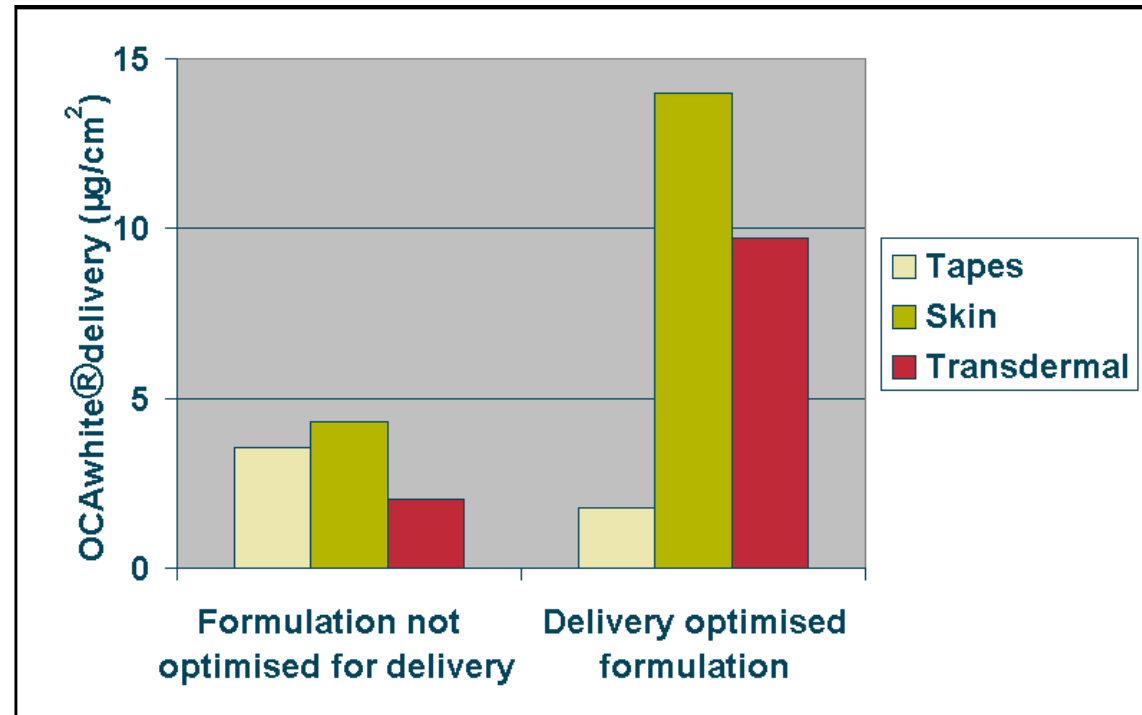




'2 in 1' enhanced delivery EW formulation

- 2% Lipophilic active
- 18% Ester moisturising oil selection
 - Accelerator oils chosen
 - Oil blend such that active at solubility limit (max. activity)
- Tape stripping after 24 hours
- Radioactivity detection

Effect of adjuvant absorption into substrate



Deposit formation

- Crystallisation v. Partitioning dilemma



Deposit formation

- Crystallisation v. Partitioning dilemma
- Phase diagram for non-volatiles
 - Surfactant-free
 - Surfactant-containing

<u>Surfactant</u>	<u>Chemical description</u>	<u>20%</u>	<u>30%</u>	<u>40%</u>	<u>50%</u>	<u>60</u>
Atplus® 450	Alkyl polysaccharide blend	L ₁	L ₁	L ₁	L ₁	L ₁
Atplus® MBA 13/15	POE(15) C13 monobranched alcohol	L ₁	L ₁	V ₁	H ₁	H ₁
Synperonic® A7	POE(7) C13-15 alcohol	L ₁	L ₁	H ₁	H ₁	L _a
Synperonic® A20	POE(20) C13-15 alcohol	L ₁	V ₁	V ₁	V ₁	H ₁

L₁ = isotropic micelle phase; V₁= cubic phase; H₁= hexagonal phase; L_a=lamellar phase; L₂= inverse micelle phase.

Surfactant dry down effects

- Viscosity



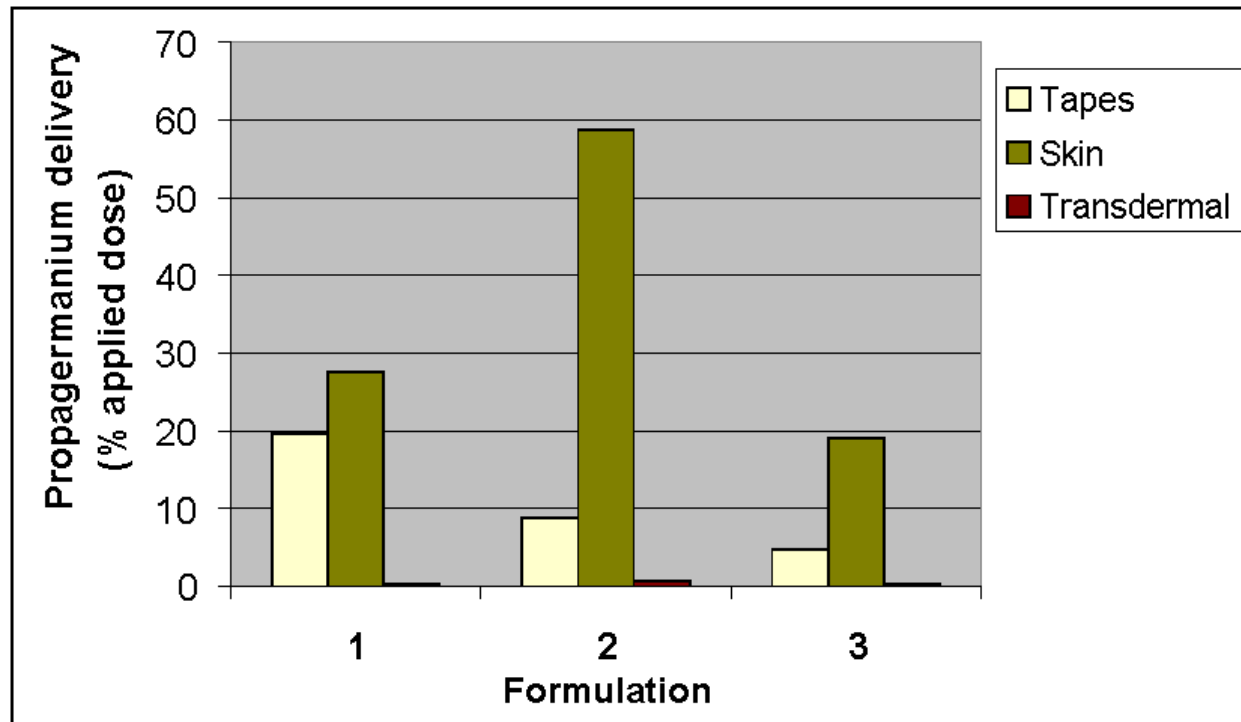
Crop Care

Nature & technology in harmony

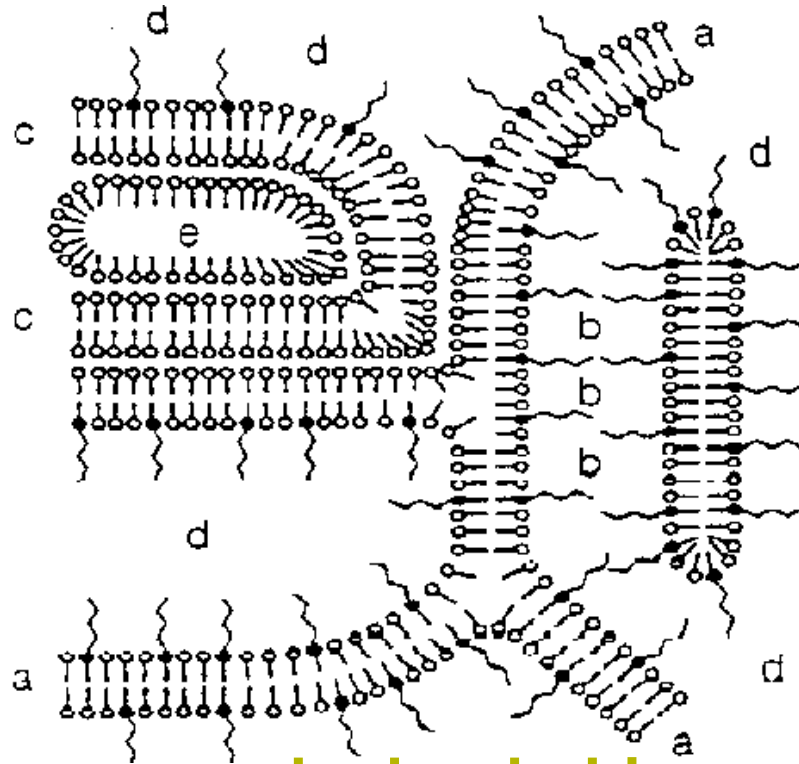
CRODA

Surfactant dry down effects

- Viscosity
- Water retention



'Hydrosome' mesophase structure



a: hydrophobic part

b: trapped water

c: hydrophilic part

d: bulk water

e: oil



Summary

- Maximise activity of lipophilic actives in oil phase
- Use carefully selected range of formulants e.g. surfactants
 - Passive v. active
 - Different phase behaviour
- Study state of active in dried down deposit
- Environmental factors